



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C250-1100-15
Job Sheet 173324



Part No: C250-1100-15

Job Qty: 6 ea

Part Name: Lifting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: C250-1100-15 REV.0 IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/14/18	0.00	0.00	Start Up Waterjet		OK 18/03/11
110	Waterjet	6 pcs		4/16/18	0.00	0.60	Waterjet 2 OMAX		OK 18/03/11
120	QC	6 pcs		4/16/18	0.00	0.00	QC2 Waterjet-1		OK 18/03/11
170	QC	6 pcs		4/16/18	0.00	0.00	QC8-1		OK 18-08-04
220	Packaging	6 pcs		4/16/18	0.00	0.00	Packaging3		DAS 12
230	QC21-SA	6 Ea		4/16/18	0.00	0.00	QC21		21 JUN 21 2018

Part Op Descriptions: 110 - 1-Cut as per Dwg (CANAM FOLDER) Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.500	Hot Rolled Steel Plate 0.500" (44W)	9.1800 sf (1.53 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.500	9	14	0

Part Specifications

Specifications could not be found.

Plex 2/27/18 4:04 PM Dart.Gagnon.Michelle



Container No: S050884



Part: C250-1100-15

Job No: 173324

Serial No/Batch: S050884

Revision: 0

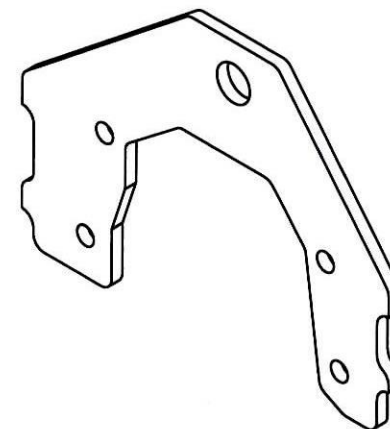
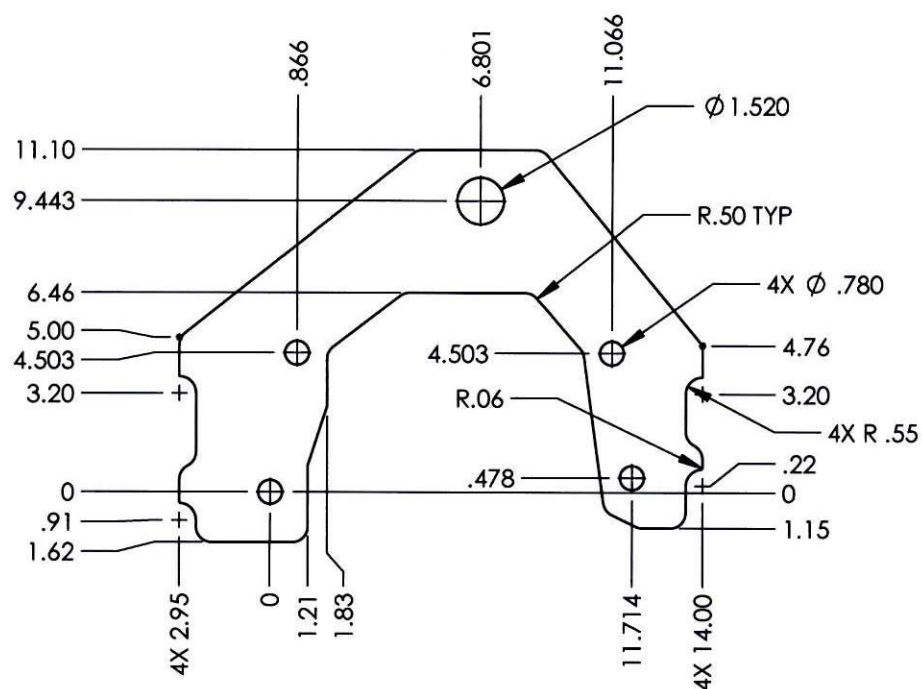
Inspector:

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Date: 03/13/18

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	AS DRAWN BY APICAL	6/25/2013	CFS	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173324

FEB 27 2018

RED BARN MACHINE	
TITLE LIFTING PLATE	
DWG NO. C250-1100-15	REV
MAT'L 1018	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 .XX ± .03 .X ± .1	HEAT TREAT FINISH SEE C250-1100
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:6	DATE 6/23/2004
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C250-1100-15	1	LIFTING PLATE	1018	1/2 X 12-7/8 X 16-1/8